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RISK RATING 1 HIGH 2 MEDIUM 3 LOW	SAFE WORK METHOD STATEMENT Title: : Oxy Cutting Operations Ref No: 1	I approve the use of this Safe Work Method Statement: NAME: _____ POSITION: Department Manager SIGNATURE: _____ DATE: ___/___/___
		Work Site/Project/Depot:
Critical Steps in this Activity:	Potential Hazards:	Safety Controls:
<ul style="list-style-type: none"> Carry out all pre – operational checks and inspections & conduct a risk assessment MEDIUM 	<ul style="list-style-type: none"> Faulty or damaged equipment 	<ul style="list-style-type: none"> Check the correct gasses are available Oxygen and acetylene cylinders shall be in a secured, upright and cool position All hoses to be free from damage, kinking and grease and oil residues Gauges shall be fitted and in a serviceable condition and be checked for leaks with soapy water Flash back arrester shall be fitted at the touch
<ul style="list-style-type: none"> Provide barricade or hoarding MEDIUM 	<ul style="list-style-type: none"> Injury to co workers or public – burns 	<ul style="list-style-type: none"> Install physical barriers when outside of workshop environment Complete hot work permit if outside of workshop environment
<ul style="list-style-type: none"> Identify materials to be cut MEDIUM 	<ul style="list-style-type: none"> Fire / smoke damage 	<ul style="list-style-type: none"> Risk assess and clear the surrounding area for combustible hazards in a 15 metre radius including beneath the hot works
<ul style="list-style-type: none"> Remove coatings, paint or other materials MEDIUM 	<ul style="list-style-type: none"> Vapour / fumes 	<ul style="list-style-type: none"> Use relevant respirator if required Utilise suitable ventilation Remove all contaminants and rust deposits

<ul style="list-style-type: none"> • Light Torch • MEDIUM 	<ul style="list-style-type: none"> • Vapors / fumes / explosions • Burns 	<ul style="list-style-type: none"> • Do not light torch with matches or cigarette lighter
<ul style="list-style-type: none"> • Safe work Area • MEDIUM 	<ul style="list-style-type: none"> • Burns / manual handling 	<ul style="list-style-type: none"> • Do not touch hot metal – heat may conduct along metal • Work at e working height

License/Training		List Plant-Equipment	
General induction		<i>Oxygen & Acetylene, Manual handling equipment</i>	
List: /Personal Protective Equipment required for this Activity	List Equipment Maintenance Checks required for this Activity	Engineering Certificates	Hazardous Substance
<i>Hi visibility clothing</i> <i>Goggles</i> <i>Long sleeve shirt, , trousers, overalls</i> <i>Gloves</i> <i>Safety Boots</i>	<i>Daily by the operator</i> <i>Storage of gas Cylinders</i>	Type	Type
Duties & Responsibilities			
To ensure the safety of co-workers and general public. To report all incidents and near misses to team leader. Ensure equipment is in safe working order. Perform safety checks of equipment			

